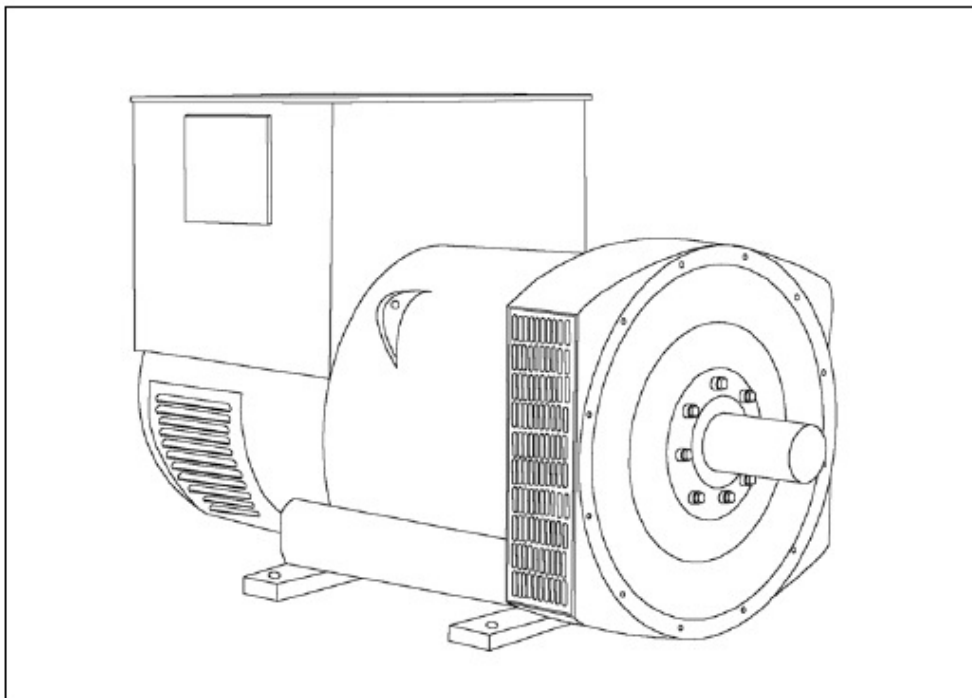


STAMFORD®

HCI 434ES/444ES - Technical Data Sheet



HCI434ES/444ES

SPECIFICATIONS & OPTIONS

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STANDARDS

Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

AS440 AVR - STANDARD

With this self-excited system the main stator provides power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

HCI434ES/444ES

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WIDNING 311

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G							
A.V.R	MX321	MX341						
VOLTAGE REGULATION	± 0.5%	±1.0%	With 4% ENGINE GOVERNING					
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)							
CONTROL SYSTEM	SELF EXCITED							
A.V.R	AS440							
VOLTAGE REGULATION	± 1.0%	With 4% ENGINE GOVERNING						
SUSTAINED SHORT CIRCUIT	WILL NOT SUSTAIN A SHORT CIRCUIT CURRENT							
INSULAITON SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER LAP							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	12							
STATOR WDG. RESISTANCE	0.009 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED							
ROTOR WDG. RESISTANCE	1.19 Ohms at 22°C							
EXCITER STATOR RESISTANCE	18 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.068 Ohms PER PHASE AT 22°C							
R.F.I SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G,VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5%; NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUN OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL.6317 (ISO)							
BEARING NON-DRIVE END	BALL.6314 (ISO)							
	1 BEARING				2 BEARING			
WEIGHT COMP.GENERATOR	1024 Kg				1030 Kg			
WEIGHT WOUND STATOR	470 Kg				470 Kg			
WEIGHT WOUND ROTOR	400 Kg				377 Kg			
WR ² INERTIA	4.6331 kgm ²				4.4343 kgm ²			
SHIPPING WEIGHTS in a crate	1095 Kg				1100 Kg			
PACKING CRATE SIZE	155X 87 X107 (cm)				155X 87 X107 (cm)			
	50Hz				60Hz			
TELEPHONE INTERFERENCE	THF < 2%				TIF < 50			
COOLING AIR	0.8 m ³ /sec 1700cfm				0.99 m ³ /sec 2100cfm			
VOLTAGE SERIES STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE SERIES STAR	220/110	230/115	240/120	254/127	240/120	254/127	230/133	277/138
KVA BASE RATING FOR REACTANCE VALUES	325	325	325	-	381	394	-	419
X _d DIR.AXIS SYNCHRONOUS	2.795	2.433	2.340	-	3.305	3.058	-	2.733
X' _d DIR.AXIS TRANSIENT	0.186	0.167	0.158	-	0.200	0.188	-	0.162
X'' _d DIR.AXIS SUB-TRANSIENT	0.130	0.121	0.111	-	0.143	0.141	-	0.114
X _q QUAD.AXIS REACTABCE	2.396	2.164	2.006	-	2.781	2.570	-	2.295
X'' _q QUAD.AXIS SUB-REACTABCE	0.334	0.297	0.279	-	0.391	0.356	-	0.324
X _L LEAKAGE REACTANCE	0.065	0.056	0.056	-	0.076	0.075	-	0.067
X ₂ NEGATICE SEQUENCE	0.223	0.204	0.186	-	0.267	0.244	-	0.219
X ₀ ZERO SEQUENCE	0.093	0.084	0.074	-	0.095	0.084	-	0.076
REACTANCES ARE SATUREATED				VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED				
T' _d TRANSIENT TIME CONST.	0.08 s							
T'' _d SUB-TRANS TIME CONST.	0.019 s							
T' _{do} O.C.FIELD TIME CONST.	1.7 s							
T _a ARMATURE TIME CONST.	0.018 s							
SHORT CIRCUIT RATIO	1/X _d							

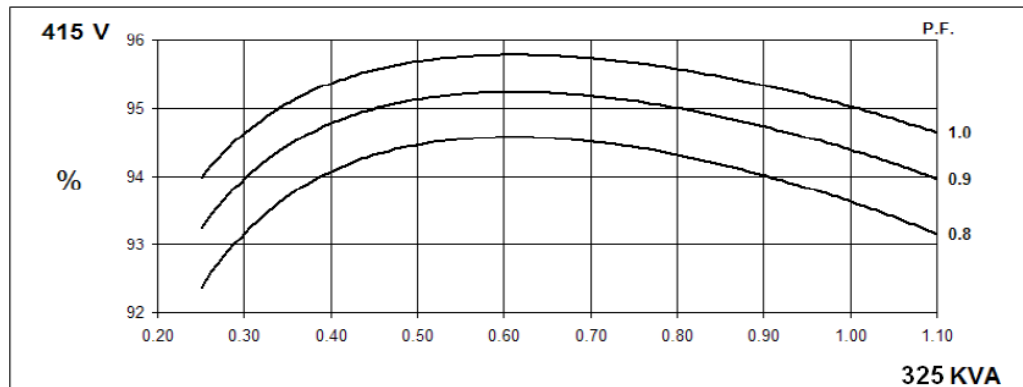
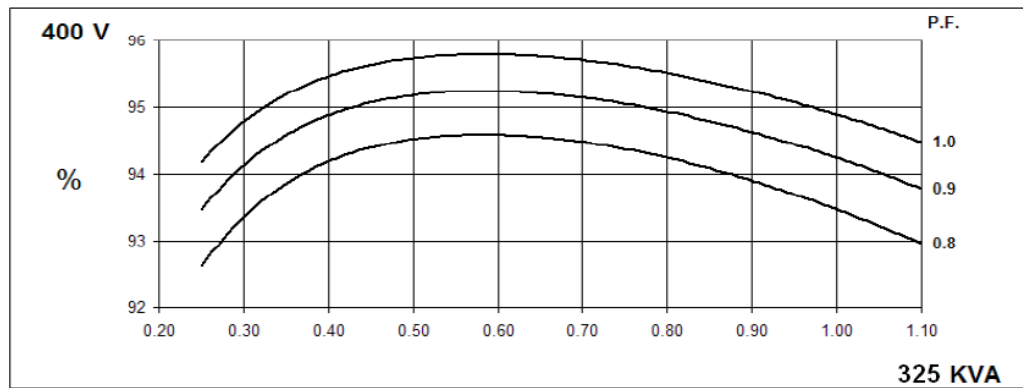
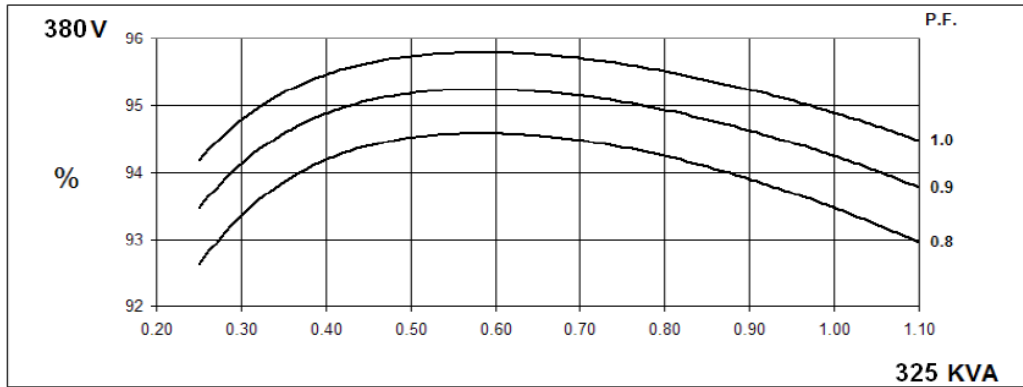
**50
Hz**

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Winding 311

THREE PHASE EFFICIENCY CURVES



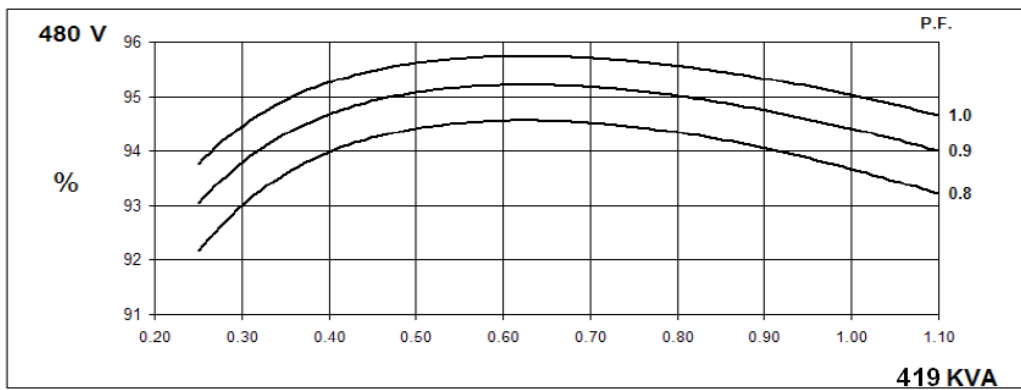
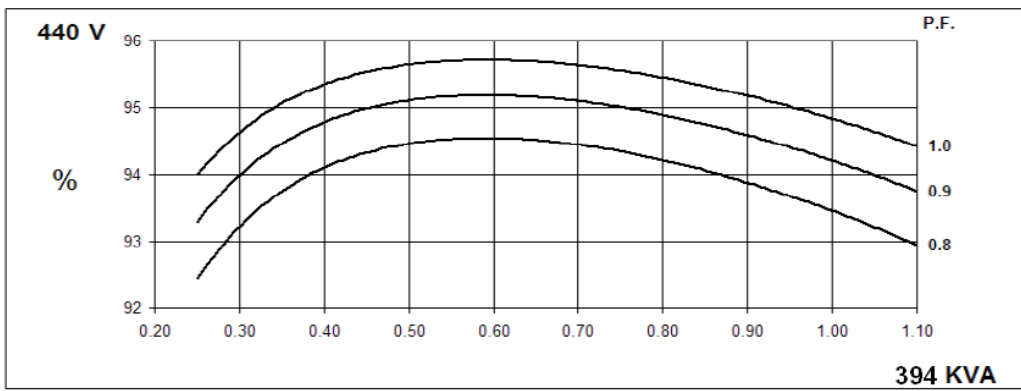
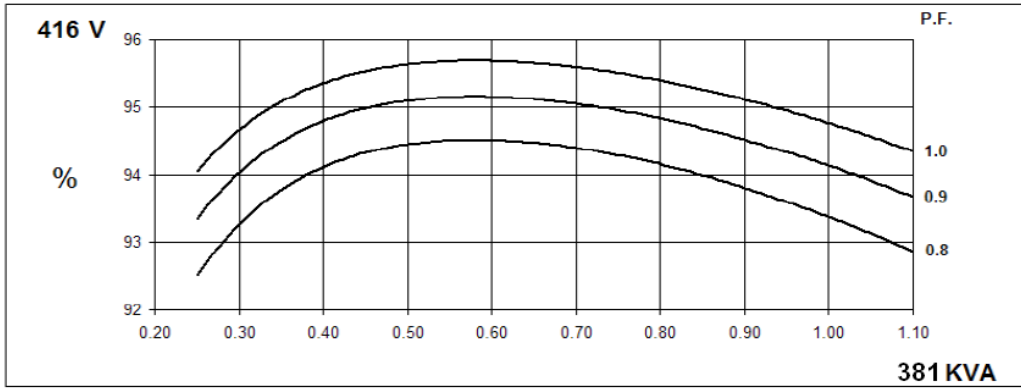
**60
Hz**

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Winding 311

THREE PHASE EFFICIENCY CURVES



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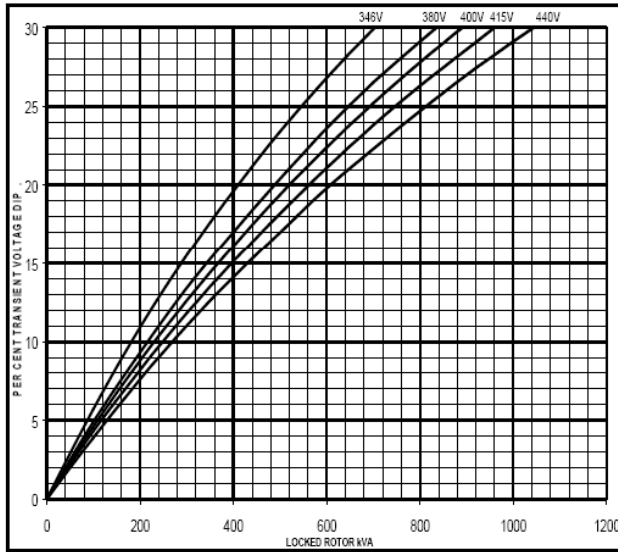
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Winding 311

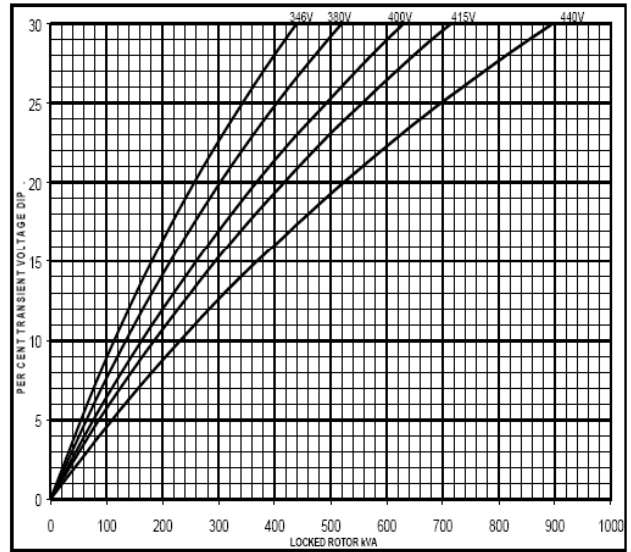
Locked Rotor Motor Starting Curve

**50
Hz**

MX

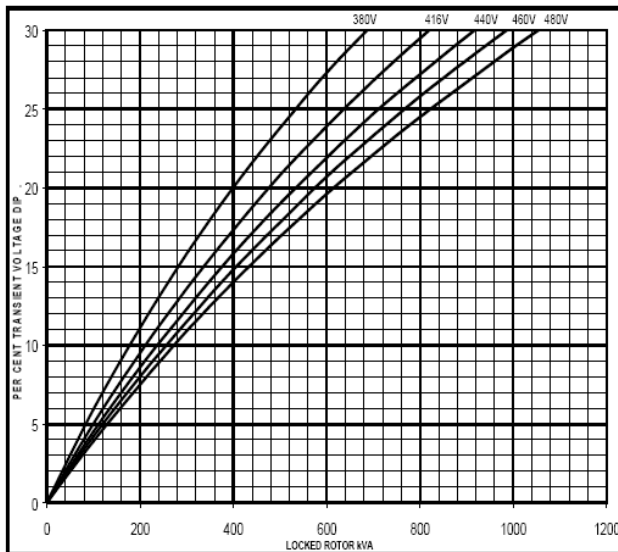


SX

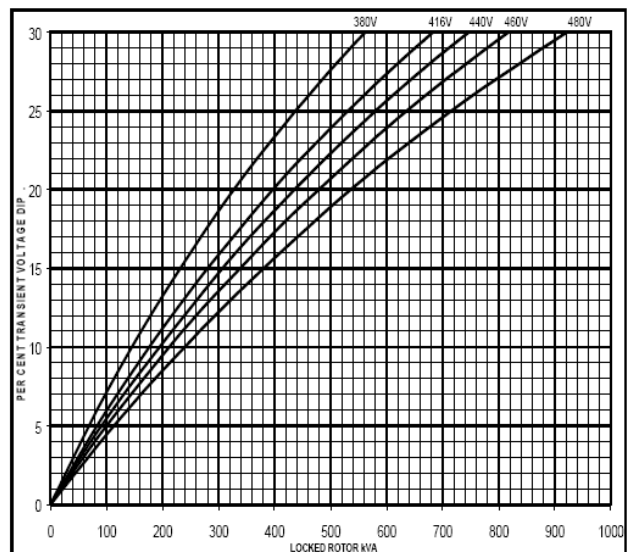


**60
Hz**

MX

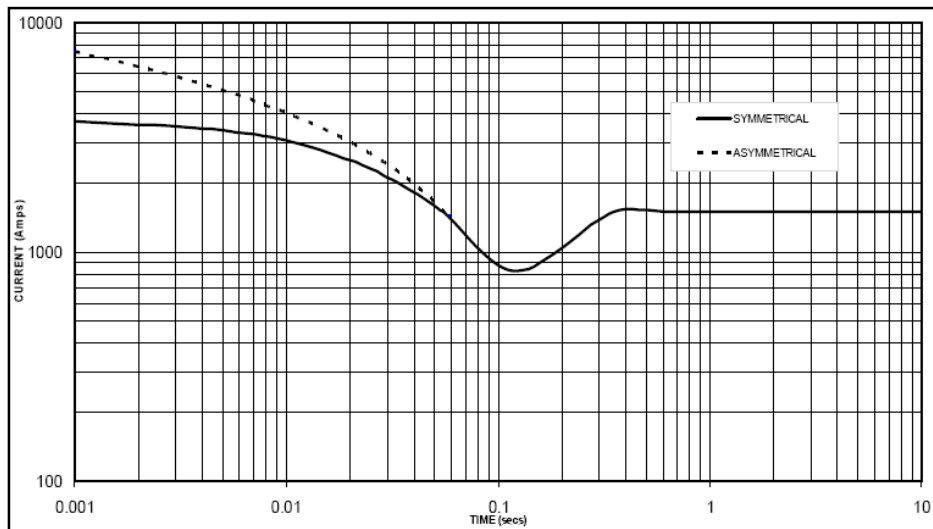


SX



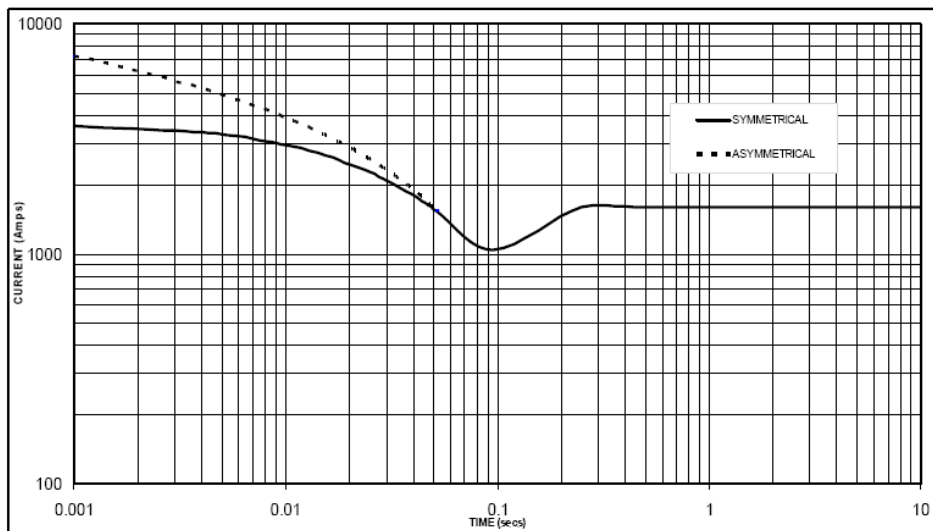
Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.

50
Hz



Sustained Short Circuit = 1,500 Amps

60
Hz



Sustained Short Circuit = 1,600 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	X 1.00
400v	X 1.05	440v	X 1.06
415v	X 1.10	460v	X 1.10
440v	X 1.16	480v	X 1.15

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown :

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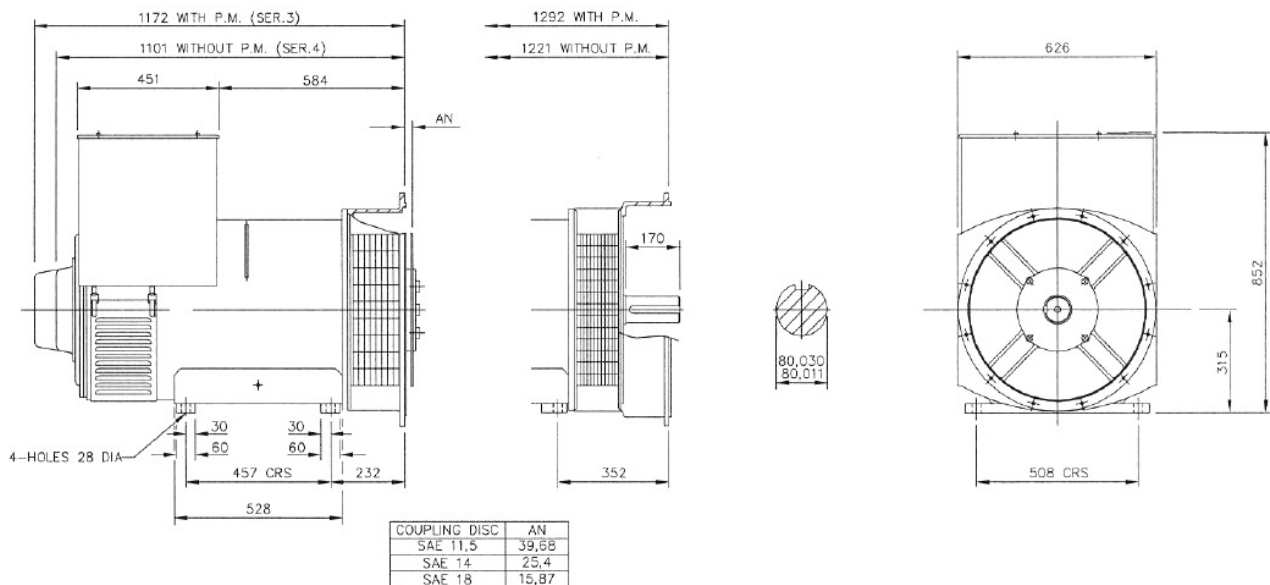
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Winding 311 / 0.8 Power Factor

RATINGS

Class - Temp Rise		Cont. H - 125/40°C			Standby - 150/40°C			Standby - 163/27°C		
50 Hz	Series Star (V)	380	400	415	380	400	415	380	400	415
	Parallel Star (V)	190	200	208	190	200	208	190	200	208
	Series Delta (V)	220	230	240	220	230	240	220	230	240
	kVA	325	325	325	345	345	345	358	358	358
	kW	260	260	260	276	276	276	286	286	286
	Efficiency (%)	93.6	93.7	93.8	92.7	93.0	93.2	92.7	93.0	93.2
	kW Input	278	277	277	298	297	296	309	308	307
60 Hz	Series Star (V)	416	440	480	416	440	480	416	440	480
	Parallel Star (V)	208	220	240	208	220	240	208	220	240
	Series Delta (V)	240	254	277	240	254	277	240	254	277
	kVA	381	394	419	406	419	460	419	431	456
	kW	305	315	335	325	335	355	335	345	365
	Efficiency (%)	93.6	93.7	93.8	93.2	93.2	93.3	92.9	92.7	93.1
	kW Input	326	336	357	349	359	380	361	372	392

DIMENSIONS



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