

Engine Performance Data Cummins Inc

Columbus, Indiana 47202-3005 http://www.cummins.com Power Generation

QSK38-G5

FR 6699 Configuration D233042GX03

CPL Code **3267**

Revision 29-May-2009

Compression Ratio: 15:1 Displacement: 2,301 in3 (37.7 L)

Fuel System: Cummins MCRS Aspiration: Turbocharged and Aftercooled

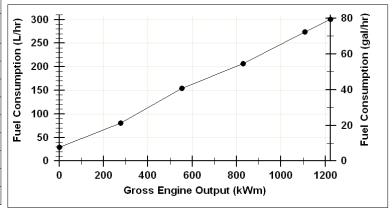
Emission Certification: U.S. EPA Tier 2, CARB Tier 2 (without Centinel)

Engine Ratings:

	Engine Speed	Standby Power		Prime Power		Continuous Power	
	RPM	bhp	kWm	bhp	kWm	bhp	kWm
T	1,500	1,641	1,224	1,484	1,107	1,250	932
	1,800	1,715	1,279	1,425	1,063	1,195	891

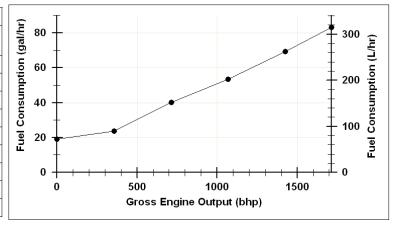
Engine Fuel Consumption @1,500 RPM

Output Power			Fu						
%	bhp	kWm	lb/ bhp-h	kg/ kWm-h	gal/hr	l/hr			
Standby Power									
100	1,641	1,224	0.343	0.209	79.4	301			
Prime Power									
100	1,484	1,107	0.347	0.211	72.5	274			
75	1,113	830	0.348	0.212	54.5	206			
50	742	553	0.391	0.238	40.8	154			
25	371	277	0.407	0.248	21.3	81			
Continuous Power									
100	1,250	932	0.345	0.210	60.8	230			



Engine Fuel Consumption @1,800 RPM

Output Power			Fuel Consumption							
%	bhp	kWm	lb/ bhp-h	kg/ kWm-h	gal/hr	l/hr				
Standby Power										
100	1,715	1,279	0.345	0.210	83.3	315				
Prime I	Prime Power									
100	1,425	1,063	0.345	0.210	69.3	262				
75	1,069	797	0.355	0.216	53.4	202				
50	713	532	0.402	0.245	40.3	153				
25	356	265	0.473	0.288	23.7	90				
Contin	Continuous Power									
100	1,195	891	0.351	0.214	59	223				



Rating Type:

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. STANDBY POWER RATING; Applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating. This rating should be applied where reliable utility power is available. A Standby rated engine should be sized for a maximum of an 90% average load for an 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating, Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency. PRIME POWER.

RATING: Applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories: UNI.IMITED ITIME RUNNING PRIME POWER.

Prime Power as available for an unfainted number of hours are variable load application. Variable load application. Variable load should not exceed a 70% average of the Prime Power rating unique any operating period of 250 hours. The total operating time at 100% Prime Power shall not exceed 350 hours per year. A 10% overload capability is available for a period of 1 hour within a 12-hour period of operation. Total operating time at 100% Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where the prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations were prime Power to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Powe

Data Subject to Change Without Notice

Reference AEB 10.47 for determining Electrical Output.

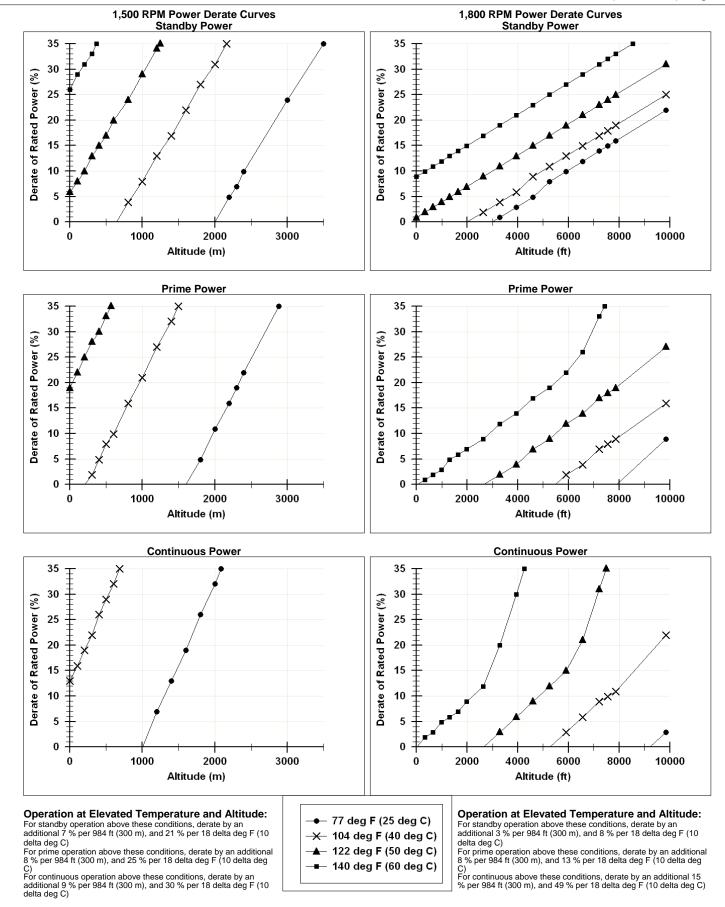
Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barrownetic pressure [110 m (361 H) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fur corresponding to ASTM D2. Derates shown are based on 15 in H20 air intake restriction and 2 in Hg exhaust back pressure.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lbs/U.S. gal). Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

Data Status:Final-(Measured data)

Data Tolerance: +/- 5 %

CHIEF ENGINEER: Cary J Marston



General Engine Data		_	-l- V 400 :	
Type			cle; Vee; 12 Cyl	
Aspiration Bore x Stroke	6.25 x 6.25		arged and Aftero	
			37.7	
Displacement	2,301	III3	-	L
Compression Ratio	0.020	Ilama	15:1	l.a
Approximate engine weight (wet)	9,039	IDIII	4,100	ĸg
Moment of Inertia of Rotating Components				
with FW6074 Flywheel		in-lbf-sec**2		kg-m*
with FW6077 Flywheel	184	in-lbf-sec**2	20.8	kg-m*
Center of Gravity				
from rear face of block	31.54	in	801	mm
above crankshaft centerline	6.8	in	173	mm
Maximum Static Loading at Rear Main Bearing	2,000	lbm	907	kg
Engine Mounting				
Maximum Bending Moment at Rear Face of Block	4,500	lb-ft	6,101	N-m
Exhaust System				
Maximum back pressure at Standby Power	2	in-Hg	7	kPa
Air Induction System				
Maximum Intake Air Restriction				
with Dirty Filter Element	25	in H2O	6.2	kPa
with Normal Duty Air Cleaner and Clean Filter Element	_	in H2O	_	kPa
·	13	111120	3.7	кіа
Cooling System				
Coolant Capacity				
Engine		quarts	106	
Aftercoolers	24	quarts	22.7	L
Minimum pressure cap rating at sea level	11	psi	76	kPa
Maximum static head of coolant above crankshaft centerline	60	ft	18.3	m
Jacket Water Circuit Requirements				
Maximum Coolant Friction Head External to Engine - 1,500/1,800 RPM	10 / 10	nsi	68.9 / 68.9	kPa
Maximum Coolant Temperature (Max Top Tank Temp) for standby/prime power	220 / 212		104 / 100	
	180 - 202		82 - 94	_
Thermostat (Modulating) Range	160 - 202	deg F	62 - 94	aeg c
Aftercooler Circuit Requirements				
Maximum Coolant Friction Head External to Engine - 1,500/1,800 RPM	10 / 10		68.9 / 68.9	kPa
Maximum coolant temperature into the aftercooler @ 25C (77F) ambient	120	deg F	49	deg (
Maximum coolant temperature into aftercooler @ Limiting Ambient conditions for				
standby/prime power	170 / 160		77 / 71	
Thermostat (Modulating) Range	115 - 135	deg F	46 - 57	deg (
Lubrication System				
Oil Pressure				
@ Minimum low idle	20	psi	138	kPa
@ Governed speed	50 - 70	psi	344.7 - 482.6	6 kPa
Maximum Oil Temperature		deg F		deg C
Oil Capacity with OP Oil Pan: Low-High	37 - 44	dog i	140.1 -	ucg c
On Capacity with OF On Fan. Low-riigh	37 - 44	gal	166.6	L
Total System Capacity (with Combo Filter)	45	gal	170.3	
Fuel System				
Type Injection System		Cı	ummins MCRS	
Maximum fuel supply restriction at fuel pump inlet		0.0		
	-	in Ua	46.0	kDc.
with clean fuel filter element(s) at maximum fuel flow		in-Hg	16.9	
with dirty fuel filter element(s) at maximum fuel flow		in-Hg		kPa
Maximum fuel inlet temperature		deg F		deg C
Maximum supply fuel flow	185	gal/hr	700	L/hr
Maximum return fuel flow	00	gal/hr	375	I /hr

Electrical System

System voltage $\underline{24} \ \underline{V}$

Minimum Recommended Battery Capacity

cold soak at 10 deg C (50 deg F) and above cold soak at 0 to 10 deg C (32 to 50 deg F) cold soak at -18 to 0 deg C (0 to 32 deg F)

cold soak at -18 to 0 deg C (0 to 32 deg F) 1,800 CCA Maximum starting circuit resistance 0.002 Ohm

Cold start capability

Unaided Cold Start

Minimum cranking speed 150 RPM

Minimum ambient temperature for unaided cold start

45 deg F

7.2 deg C

99.6 / 102.2 dBa

96.9 / 95.6 dBa

Performance Data
All data is based on:

• Engine operating with fuel system, water pump, lubricating oil pump, air cleaner and exhaust silencer; not included are battery charging alternator, fan, and optional driven components.

• Engine operating with fuel corresponding to grade No. 2-D per ASTM D975.

ISO 3046, Part 1, Standard Reference Conditions of:

Barometric Pressure: 100 kPa (29.53 in Hg) Air Temperature: 25 °C (77 °F)

Altitude: 110 m (361 ft) Relative Humidity: 30%

Estimated Free Field Sound Pressure Level of a Typical Generator Set;

Excludes Exhaust Noise; at Rated Load and 7.5 m (24.6 ft);

1,500/1,800 RPM

Exhaust Noise at Rated 1 m Horizontally From Centerline of Exhaust Pipe Outlet

Upwards at 45%; 1,500/1,800 RPM

		Standby	Power	Prime Power		
Governed Engine Speed	RPM	1,800	1,500	1,800	1,500	
Engine Idle Speed	RPM	700 - 900	700 - 900	700 - 900	700 - 900	
Gross Engine Power Output	hp (kW)	1,716 (1,280)	1,641 (1,224)	1,425 (1,063)	1,484 (1,107)	
Brake Mean Effective Pressure	psi (kPa)	327 (2,255)	375 (2,586)	272 (1,875)	339 (2,337)	
Piston Speed	ft/min (m/s)	1,870 (9.5)	1,555 (7.9)	1,870 (9.5)	1,555 (7.9)	
Friction Horsepower	hp (kW)	163 (122)	115 (86)	163 (122)	115 (86)	
Engine Jacket Water Flow at Stated F	riction Head					
external to Engine						
- 2.5 psi-2.5 psi Friction Head	gpm (L/min)	336 (1,272)	274 (1,037)	336 (1,272)	274 (1,037)	
- Maximum Friction Head	gpm (L/min)	284 (1,075)	209 (791)	284 (1,075)	209 (791)	
Engine Data	-					
Intake Air Flow	ft3/min (L/s)	4,321 (2,039)	3,380 (1,595)	3,894 (1,838)	3,229 (1,524)	
Exhaust Gas Temp - Dry Stack	deg F (deg C)	748 (398)	907 (486)	708 (376)	901 (483)	
Exhaust Gas Flow	ft3/min (L/s)	9,307 (4,392)	8,289 (3,912)	8,202 (3,871)	7,926 (3,741)	
Air to Fuel ratio	` /	31.6:1	26:1	33.9:1	27:1	
Heat Rejection to Ambient	BTU/min (kW)	7,150 (126)	6,810 (120)	6,020 (106)	6,265 (110)	
Heat Rejection to Jacket Coolant	BTU/min (kW)	25,783 (453)	25,381 (446)	21,804 (383)	23,893 (420)	
Heat Rejection to Exhaust	BTU/min (kW)	48,545 (854)	50,119 (881)	42,445 (746)	46,851 (824)	
Heat Rejection to Fuel*	BTU/min (kW)	414 (7.3)	379 (6.7)	414 (7.3)	379 (6.7)	
2P2L						
Heat Rejection to Aftercooler Coolant	BTU/min (kW)	24,467 (430)	18,186 (320)	19,509 (343)	16,461 (289)	
Aftercooler Water Flow at Stated Frict	ion Head	,				
external to Engine						
- 2.5 psi-2.5 psi Friction Head	gpm (L/min)	168 (636)	137 (519)	168 (636)	137 (519)	
- Maximum Friction Head	gpm (L/min)	150 (568)	116 (439)	150 (568)	116 (439)	

^{*}This is the maxiumum heat rejection, not specified to the load listed.

End of Report